

# CELANYL® B2 W GF13 NC 1102/1A

## CELANYL®

### Product information

Resin Identification	PA6-GF13	ISO 1043
Part Marking Code	>PA6-GF13<	ISO 11469

### Typical mechanical properties

	dry/cond.		
Izod notched impact strength, 23°C	7.4/-	kJ/m <sup>2</sup>	ISO 180/1A

### Thermal properties

	dry/cond.		
Temperature of deflection under load, 1.8 MPa	199/*	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	216/*	°C	ISO 75-1/-2

### Physical/Other properties

	dry/cond.		
Density	1210/-	kg/m <sup>3</sup>	ISO 1183

### Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.15 %
Melt Temperature Optimum	260 °C
Min. melt temperature	240 °C
Max. melt temperature	290 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	80 °C
Min. mould temperature	60 °C
Max. mould temperature	120 °C

### Characteristics

Processing	Injection Moulding
Special characteristics	Heat stabilised or stable to heat